

BHP BILLITON PLC
Form 6-K
April 29, 2005

SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549

FORM 6-K

REPORT OF FOREIGN ISSUER

PURSUANT TO RULE 13a-16 OR 15d-16 OF

THE SECURITIES EXCHANGE ACT OF 1934

For the Date of

28 April 2005

BHP Billiton Plc

Registration Number 3196209

Neathouse Place

London SW1V 1BH

United Kingdom

Indicate by check mark whether the registrant files or will file annual reports under cover of Form 20-F or Form 40-F.

Form 20-F	<input checked="" type="checkbox"/>		Form 40-F	<input type="checkbox"/>
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Indicate by check mark whether the registrant by furnishing the information contained in this Form is also thereby furnishing the information to the Commission pursuant to Rule 12g3-2(b) under the Securities Exchange Act of 1934

Yes	<input type="checkbox"/>		No	<input checked="" type="checkbox"/>
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If "Yes" is marked, indicate below the file number assigned to the registrant in connection with Rule 12g3-2(b):

Date 28 April 2005

Number 18/05

**BHP BILLITON PRODUCTION REPORT
FOR THE QUARTER ENDED 31 MARCH 2005**

BHP Billiton today released its production report for the quarter ended 31 March 2005. Unless otherwise stated, production volumes refer to BHP Billiton share.

- **In a strong market environment, year to date production of iron ore, metallurgical coal, manganese ore, manganese alloys, natural gas, aluminium, copper, silver, lead, energy coal and ferrochrome was above the nine months ended March 2004.**
- **Ramp up of Western Australia Iron Ore operations continues on schedule, with production of 25.8 million tonnes (100% basis) for the quarter.**
- **Lower oil and condensate production ahead of continued ramp up of the recently commissioned Angostura (Trinidad & Tobago) and Mad Dog (USA) projects.**
- **First gas production from the newly commissioned Minerva (Australia) field.**
- **Record quarterly alumina production of 1.1 million tonnes.**
- **Record quarterly silver and lead production reflecting higher head grades at Cannington (Australia).**
- **Commissioning of Dendrobium (Australia) in April 2005, eight weeks ahead of schedule.**

- Total Petroleum Products

- Total production for the March 2005 quarter was 28.5 million barrels of oil equivalent, four per cent lower than the March 2004 quarter and three per cent lower than the December 2004 quarter.

- ◆ Oil and Condensate - Production for the March 2005 quarter was 12.3 million barrels, 14 per cent lower than the 14.3 million barrels produced in the March 2004 quarter. Production was lower due to natural field decline in Bass Strait (Australia), Liverpool Bay (UK) and Typhoon/Boris (USA). Production for the quarter was also impacted by higher downtime at Bass Strait and Liverpool Bay, along with the divestment of both Laminaria (Australia) in January 2005 and our producing assets in Bolivia in February 2004. This was partly offset by new production resulting from the commissioning of ROD (Algeria) in October 2004 and Angostura and Mad Dog, both commissioned in January 2005. Production for the March 2005 quarter was one per cent higher than the 12.2 million barrels produced in the December 2004 quarter. New production from Angostura, ROD and Mad Dog and successful infill drilling at Wanaea/Cossack (Australia) was mostly offset by higher downtime at Liverpool Bay and Bass Strait and the divestment of Laminaria.
- ◆ Natural Gas - Production for the March 2005 quarter was 82.4 billion cubic feet, eight per cent higher than the 76.5 billion cubic feet produced in the March 2004 quarter. This was primarily due to increased production from North West Shelf LNG (Australia) following the commissioning of the 4th LNG Train in September 2004, along with new production from Minerva following its commissioning in January 2005 and record production at Zamzama reflecting strong demand. This was partially offset by lower demand for Bass Strait gas, higher downtime at Liverpool Bay and natural field decline at Bruce (UK). Production for the March 2005 quarter was six per cent lower than the 87.4 billion cubic feet produced in the December 2004 quarter due to lower demand for Bass Strait gas, higher downtime at Liverpool Bay and North West Shelf LNG and natural field decline in Typhoon/Boris. This was partially offset by new production from Minerva and record production at

Zamzama reflecting strong demand.

- **Alumina**

- Production for the March 2005 quarter was a record 1.1 million tonnes, three per cent higher than the March 2004 quarter and five percent higher than the December 2004 quarter. This primarily reflects increased production at Worsley due to the processing of stockpiled hydrate.

- **Aluminium**

- Production for the March 2005 quarter was 332,000 tonnes in line with both the March 2004 and December 2004 quarters. This reflects consistently strong production from all of BHP Billiton's aluminium smelters, in particular Hillside (South Africa) and Mozal (Mozambique).

- **Copper**

- Production for the March 2005 quarter was 249,600 tonnes, four per cent higher than the March 2004 quarter. This mainly reflects increased production at Antamina (Peru) following the return to their normal mine plan after the removal of lakebed sediments was completed in the June 2004 quarter, along with higher mill throughput at Escondida and higher head grades at Cerro Colorado (both Chile). These increases were partly offset by lower production at Tintaya (Peru) due to lower head grades. Production was six per cent lower than the December 2004 quarter due to lower head grades and reduced mill throughput at Escondida and Antamina, and lower head grades at Tintaya.

- **Silver**

- Production for the March 2005 quarter was a record 14.0 million ounces, 16 per cent higher than the March 2004 quarter. This mainly reflects increased mill throughput at Cannington resulting from a debottlenecking program, along with higher head grades. Production was 14 per cent higher than the December 2004 quarter reflecting higher head grades at Cannington.

- **Lead**

- Production for the March 2005 quarter was a record 80,899 tonnes, 14 per cent higher than the March 2004 quarter. This mainly reflects increased mill throughput at Cannington resulting from a debottlenecking program, along with higher head grades. Production was 13 per cent higher than the December 2004 quarter reflecting higher head grades at Cannington.

- **Iron Ore**

- Production for the March 2005 quarter was 24.0 million tonnes, 14 per cent higher than the March 2004 quarter. The increase reflects additional capacity following the completion of several expansion projects at Western Australia Iron Ore underpinned by continuing strong customer demand. Production was four per cent lower than the December 2004 quarter. Western Australia Iron Ore production is in line with the expected ramp up of expansion projects.

- **Metallurgical Coal -**

Production for the March 2005 quarter was 8.9 million tonnes, five per cent higher than the March 2004 quarter. This primarily reflects improved operating performance at Illawarra Coal (Australia), along with increased production at Queensland Coal (Australia) underpinned by strong customer demand. Production was seven per cent lower than the December 2004 quarter primarily reflecting lower production at Queensland Coal due to the depletion of reserves at Riverside and scheduled maintenance at Peak Downs. This was partially offset by the improved operating performance at Illawarra Coal.

- **Manganese ore**

- Ore production for the March 2005 quarter was 1.3 million tonnes, in line with the March 2004 quarter. Production was five per cent lower than the December 2004 quarter due to scheduled maintenance shutdowns in South Africa and seasonal conditions at Gemco (Australia).

- **Manganese alloys**

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- Production for the March 2005 quarter was 197,000 tonnes, 10 per cent higher than the March 2004 quarter. This primarily reflects improved operating performance at Metalloys (South Africa). Production was five per cent lower than the December 2004 quarter primarily reflecting changes to product mix at Temco (Australia).

• Diamonds

- Production of 802,000 carats at Ekati (Canada) was 21 per cent lower than the March 2004 quarter and eight per cent lower than the December 2004 quarter. This primarily reflects processing of lower grade ore in the current quarter.

• Energy Coal

- Production for the March 2005 quarter of 20.1 million tonnes was six per cent lower than both the March 2004 and December 2004 quarters. This primarily reflects lower domestic production at Ingwe (South Africa) as a result of product mix optimisation to improve export tonnages, along with lower production at New Mexico Coal (USA) due to a longwall move at San Juan underground. Hunter Valley Coal (Australia) achieved record export sales during the quarter reflecting the ramp up of the Mount Arthur North expansion.

• Nickel

- Production for the March 2005 quarter was 20,800 tonnes, in line with the March 2004 quarter. Record production at Cerro Matoso due to improved plant utilisation was offset by lower production at Yabulu (Australia) as a result of scheduled down time in the current quarter along with increased conversion of work in process inventories to finished goods in the March 2004 quarter. Production was six per cent higher than the December 2004 quarter reflecting improved plant utilisation at Cerro Matoso.

• Ferrochrome - Production for the March 2005 quarter was 240,000 tonnes, 10 per cent lower than the March 2004 quarter and 11 per cent lower than the December 2004 quarter. This primarily reflects a maintenance shutdown at Wonderkop JV (South Africa).

Further information on BHP Billiton can be found on our Internet site: <http://www.bhpbilliton.com>

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BHP BILLITON PRODUCTION SUMMARY										
			QUARTER ENDED			NINE MONTHS ENDED		% CHANGE		
								MAR Q05	MAR Q05	YTD 05
			MARCH	DEC	MARCH	MARCH	MARCH	vs	vs	vs
			2004	2004	2005	2005	2004	MAR Q04	DEC Q04	YTD 04
PETROLEUM										
Crude oil & condensate	('000 bbl)		14,341	12,190	12,345	36,901	44,730	-14%	1%	-18%
Natural gas	(bcf)		76.47	87.35	82.35	246.89	239.23	8%	-6%	3%
LPG	('000 tonnes)		217.83	216.07	199.29	646.39	617.67	-9%	-8%	5%
Ethane	('000 tonnes)		16.59	27.20	23.61	78.56	69.16	42%	-13%	14%
Total Petroleum Products	(million boe)		29.78	29.38	28.49	85.90	92.15	-4%	-3%	-7%
ALUMINIUM										
Alumina	('000 tonnes)		1,062	1,036	1,092	3,128	3,165	3%	5%	-1%
Aluminium	('000 tonnes)		333	338	332	1,009	923	0%	-2%	9%
BASE METALS										
Copper	('000 tonnes)		240.6	265.8	249.6	764.2	681.8	4%	-6%	12%
Lead	(tonnes)		70,838	71,509	80,899	217,318	185,413	14%	13%	17%
Zinc	(tonnes)		35,194	20,918	32,388	77,157	130,200	-8%	55%	-41%
Gold	(ounces)		33,364	31,247	32,152	93,531	94,619	-4%	3%	-1%
Silver	('000 ounces)		12,064	12,353	14,044	38,165	32,640	16%	14%	17%
Molybdenum	(tonnes)		81	560	431	1,314	696	430%	-23%	89%

CARBON STEEL MATERIALS										
	Iron ore	('000 tonnes)	21,085	24,916	23,988	71,449	63,683	14%	-4%	12%
	Metallurgical coal	('000 tonnes)	8,532	9,629	8,938	27,844	26,076	5%	-7%	7%
	Manganese ores	('000 tonnes)	1,264	1,361	1,297	4,037	3,616	3%	-5%	12%
	Manganese alloys	('000 tonnes)	179	207	197	599	509	10%	-5%	18%
	Hot briquetted iron	('000 tonnes)	399	-	-	-	1,422	-100%	0%	-100%
DIAMONDS AND SPECIALTY PRODUCTS										
	Diamonds	('000 carats)	1,015	872	802	2,660	4,271	-21%	-8%	-38%
ENERGY COAL										
	Energy coal	('000 tonnes)	21,279	21,389	20,079	64,713	62,391	-6%	-6%	4%
STAINLESS STEEL MATERIALS										
	Nickel	('000 tonnes)	21.2	19.7	20.8	60.1	61.8	-2%	6%	-3%
	Ferrochrome	('000 tonnes)	266	271	240	776	762	-10%	-11%	2%
Throughout this report figures in italics indicate that this figure has been adjusted since it was previously reported.										

BHP BILLITON ATTRIBUTABLE PRODUCTION									
			QUARTER ENDED					NINE MONTHS ENDED	
	BHP Billiton	Interest	MARCH	JUNE	SEPT	DEC	MARCH	MARCH	MARCH
			2004	2004	2004	2004	2005	2005	2004
PETROLEUM									

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Production										
	Crude oil & condensate	(000 bbl)	14,341	13,297	12,366	12,190	12,345		36,901	44,730
	Natural gas	(bcf)	76.47	85.11	77.19	87.35	82.35		246.89	239.23
	LPG	('000 tonnes)	217.83	235.86	231.03	216.07	199.29		646.39	617.67
	Ethane	('000 tonnes)	16.59	25.14	27.75	27.20	23.61		78.56	69.16
	Total Petroleum Products	(million boe)	29.78	30.32	28.03	29.38	28.49		85.90	92.15
ALUMINIUM										
ALUMINA										
Production ('000 tonnes)										
	Worsley	86%	704	696	663	686	746		2,095	2,103
	Suriname	45%	228	233	223	222	220		665	685
	Alumar	36%	130	130	114	128	126		368	377
	Total		1,062	1,059	1,000	1,036	1,092		3,128	3,165
ALUMINIUM										
Production ('000 tonnes)										
	Hillside	100%	169	167	173	171	169		513	455
	Bayside	100%	45	46	46	46	45		137	138
	Alumar	46.3%	44	45	44	45	43		132	111
	Valesul	45.5%	11	11	11	11	10		32	33
	Mozal	47%	64	64	65	65	65		195	186
	Total		333	333	339	338	332		1,009	923
BASE METALS (a)										
COPPER										
Payable metal in concentrate ('000 tonnes)										
	Escondida	57.5%	130.8	159.1	142.5	146.3	135.4		424.2	355.8
	Tintaya	100%	22.9	19.6	14.6	22.1	20.7		57.4	37.9
	Antamina	33.8%	24.6	29.9	29.9	33.4	29.9		93.2	62.0
	Highland Valley Copper (b)	33.6%	-	-	-	-	-		-	28.3

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	Selbaie (c)	100%	0.8	-	-	-	-	-	4.1
	Total		179.1	208.6	187.0	201.8	186.0	574.8	488.1
Cathode ('000 tonnes)									
	Escondida	57.5%	21.7	21.8	21.9	22.2	21.8	65.9	64.9
	Cerro Colorado	100%	28.1	31.3	28.3	30.4	29.8	88.5	94.2
	Tintaya	100%	9.3	8.7	9.3	9.1	9.6	28.0	27.3
	Pinto Valley	100%	2.4	2.2	2.3	2.3	2.4	7.0	7.3
	Total		61.5	64.0	61.8	64.0	63.6	189.4	193.7
LEAD									
Payable metal in concentrate (tonnes)									
	Cannington	100%	70,838	64,472	64,910	71,509	80,899	217,318	185,413
	Total		70,838	64,472	64,910	71,509	80,899	217,318	185,413
ZINC									
Payable metal in concentrate (tonnes)									
	Cannington	100%	13,589	13,493	10,968	13,956	15,241	40,165	40,131
	Antamina	33.8%	19,099	15,545	12,883	6,962	17,147	36,992	74,058
	Selbaie (c)	100%	2,506	-	-	-	-	-	16,011
	Total		35,194	29,038	23,851	20,918	32,388	77,157	130,200
	Refer footnotes on page 4.								
BASE METALS (continued)									
GOLD									
Payable metal in concentrate (ounces)									
	Escondida	57.5%	27,942	26,044	25,370	24,475	25,987	75,832	77,791
	Tintaya	100%	4,009	5,101	4,762	6,772	6,165	17,699	6,667
	Selbaie (c)	100%	1,413	-	-	-	-	-	7,970
	Highland Valley Copper (b)	33.6%	-	-	-	-	-	-	2,191

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	Total		33,364	31,145	30,132	31,247	32,152		93,531	94,619
SILVER										
Payable metal in concentrate ('000 ounces)										
	Cannington	100%	10,485	9,471	10,339	11,025	12,383		33,747	27,949
	Escondida	57.5%	614	720	604	639	650		1,893	1,725
	Antamina	33.8%	588	662	692	503	830		2,025	1,517
	Tintaya	100%	239	200	134	186	181		500	409
	Highland Valley Copper (b)	33.6%	-	-	-	-	-		-	323
	Selbaie (c)	100%	138	-	-	-	-		-	717
	Total		12,064	11,053	11,769	12,353	14,044		38,165	32,640
MOLYBDENUM										
Payable metal in concentrate (tonnes)										
	Antamina	33.8%	81	240	323	560	431		1,314	126
	Highland Valley Copper (b)	33.6%	-	-	-	-	-		-	570
	Total		81	240	323	560	431		1,314	696
CARBON STEEL MATERIALS										
IRON ORE (d)										
Production ('000 tonnes)										
	Mt Newman Joint Venture	85%	6,031	5,084	6,157	6,611	6,475		19,243	19,377
	Goldsworthy Joint Venture	85%	1,348	1,386	1,038	1,037	1,017		3,092	4,458
	Area C Joint Venture	85%	1,768	2,519	2,990	4,358	4,451		11,799	3,157
	Yandi Joint Venture	85%	8,429	8,046	8,767	9,238	8,713		26,718	26,113
	Jimblebar	100%	1,647	1,566	1,675	1,622	1,509		4,806	4,789
	Samarco	50%	1,862	1,936	1,918	2,050	1,823		5,791	5,789
	Total		21,085	20,537	22,545	24,916	23,988		71,449	63,683

METALLURGICAL COAL (e)									
Production ('000 tonnes)									
	BMA	50%	5,263	6,285	6,231	6,184	5,959	18,374	16,249
	BHP Mitsui Coal (f)	80%	1,811	1,653	1,748	1,822	1,205	4,775	5,328
	Illawarra	100%	1,458	1,346	1,298	1,623	1,774	4,695	4,499
	Total		8,532	9,284	9,277	9,629	8,938	27,844	26,076
MANGANESE ORES									
Saleable production ('000 tonnes)									
	South Africa (g)	60%	604	647	632	639	606	1,877	1,855
	Australia (g)	60%	660	690	747	722	691	2,160	1,761
	Total		1,264	1,337	1,379	1,361	1,297	4,037	3,616
MANGANESE ALLOYS									
Saleable production ('000 tonnes)									
	South Africa (g)	60%	116	131	121	136	137	394	331
	Australia (g)	60%	63	72	74	71	60	205	178
	Total		179	203	195	207	197	599	509
	Refer footnotes on page 4.								
CARBON STEEL MATERIALS (cont'd)									
HOT BRIQUETTED IRON									
Production ('000 tonnes)									
	Boodarie™ Iron (h)	100%	399	294	-	-	-	-	1,422
DIAMONDS AND SPECIALTY PRODUCTS									

DIAMONDS									
Production ('000 carats)									
	Ekati™	80%	1,015	1,211	986	872	802	2,660	4,271
ENERGY COAL									
Production ('000 tonnes)									
	South Africa	100%	13,231	13,768	14,588	13,745	12,769	41,102	40,485
	USA	100%	3,687	3,154	3,899	3,731	3,169	10,799	10,076
	Australia	100%	2,318	2,590	2,595	2,189	2,258	7,042	6,128
	Colombia	33%	2,043	1,982	2,163	1,724	1,883	5,770	5,702
	Total		21,279	21,494	23,245	21,389	20,079	64,713	62,391
STAINLESS STEEL MATERIALS									
NICKEL									
Production ('000 tonnes)									
	CMSA	99.8%	12.5	12.0	11.9	12.4	13.3	37.6	37.1
	Yabulu	100%	8.7	7.9	7.7	7.3	7.5	22.5	24.7
	Total		21.2	19.9	19.6	19.7	20.8	60.1	61.8
FERROCHROME									
Saleable production ('000 tonnes)									
	South Africa (g)	60%	266	264	265	271	240	776	762
(a) Metal production is reported on the basis of payable metal.									
(b) BHP Billiton sold its interest in Highland Valley Copper with effect from January 3, 2004.									
(c) Production at Selbaie ceased in February 2004, in accordance with mine plan. Shipments ceased in May 2004.									
(d) Iron ore production is reported on a wet tonnes basis.									
(e) Metallurgical coal production is reported on the basis of saleable product. Production figures include some thermal coal.									

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	(f) Shown on 100% basis. BHP Billiton interest in saleable production is 80%.								
	(g) Shown on 100% basis. BHP Billiton interest in saleable production is 60%.								
	(h) Production was suspended at Boodarie Iron following an incident in May 2004 and the plant was placed								
	on care and maintenance in November 2004.								
PRODUCTION AND SHIPMENT REPORT									
		QUARTER ENDED						NINE MONTHS ENDED	
		MARCH	JUNE	SEPT	DEC	MARCH		MARCH	MARCH
		2004	2004	2004	2004	2005		2005	2004
PETROLEUM									
BHP Billiton attributable production unless otherwise stated.									
CRUDE OIL & CONDENSATE ('000 barrels)									
	Bass Strait	5,174	4,641	4,835	4,226	3,754		12,815	16,379
	Minerva (a)	-	-	-	-	21		21	-
	North West Shelf - condensate	1,352	1,367	1,330	1,274	1,305		3,909	4,047
	North West Shelf - Wanaea/Cossack	1,519	1,357	1,475	1,272	1,535		4,282	4,798
	Laminaria (b)	928	803	597	472	84		1,153	3,045
	Griffin	380	585	414	473	403		1,290	1,685
	Pakistan	50	49	50	54	58		162	156
	Typhoon/Boris	1,457	1,462	1,461	1,290	907		3,658	4,276
	Mad Dog (a)	-	-	-	-	251		251	-
	Other Americas	332	213	181	180	160		521	1,526
	Angostura (a)	-	-	-	-	799		799	-
	Liverpool Bay	1,926	1,788	1,344	1,858	1,289		4,491	6,311
	Bruce/Keith	423	388	121	321	290		732	1,263
	Ohanet	800	644	558	432	589		1,579	1,244
	ROD (c)	-	-	-	338	900		1,238	-
	Total	14,341	13,297	12,366	12,190	12,345		36,901	44,730
NATURAL GAS (billion cubic feet)									

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	Bass Strait		24.95	34.62	35.61	27.44	20.71		83.76	81.85
	Minerva (a)		-	-	-	-	6.63		6.63	-
	North West Shelf - Domestic		3.91	3.76	3.50	3.51	3.64		10.65	11.85
	North West Shelf - LNG		13.74	15.43	17.78	22.36	20.81		60.95	45.41
	Griffin		0.44	0.67	0.68	0.71	0.54		1.93	2.30
	Moranbah Coal Bed Methane (d)		-	-	-	0.53	1.07		1.60	-
	Illawarra Coal Bed Methane (e)		-	-	1.34	1.65	1.39		4.38	-
	Pakistan		7.51	7.10	7.69	7.87	8.88		24.44	23.20
	Typhoon/Boris		2.14	2.13	2.32	2.53	1.32		6.17	6.13
	Mad Dog (a)		-	-	-	-	0.03		0.03	-
	Other Americas		2.60	2.75	1.99	2.05	1.76		5.80	9.58
	Bruce/Keith		9.44	8.49	2.26	7.39	7.22		16.87	26.92
	Liverpool Bay		11.74	10.16	4.02	11.31	8.35		23.68	31.99
	Total		76.47	85.11	77.19	87.35	82.35		246.89	239.23
LPG ('000 tonnes)										
	Bass Strait		111.26	136.52	145.85	127.70	108.56		382.11	391.47
	North West Shelf		29.59	32.95	34.66	29.43	32.28		96.37	91.91
	Bruce/Keith		19.22	19.27	6.93	18.65	17.85		43.43	52.17
	Ohanet		57.76	47.12	43.59	40.29	40.60		124.48	82.12
	Total		217.83	235.86	231.03	216.07	199.29		646.39	617.67
ETHANE ('000 tonnes)										
			16.59	25.14	27.75	27.20	23.61		78.56	69.16
TOTAL PETROLEUM PRODUCTS										
			29.78	30.32	28.03	29.38	28.49		85.90	92.15
(million barrels of oil equivalent) (f)										
(a) Minerva, Mad Dog and Angostura commenced production in January 2005.										
(b) BHP Billiton sold its interest in Laminaria with effect from January 14, 2005.										
(c) ROD commenced production in October 2004.										
(d) Moranbah Coal Bed Methane commenced production in September 2004 and was first reported in December 2004.										
(e) Illawarra Coal Bed Methane production was first reported in December 2004.										
(f) Total barrels of oil equivalent (boe) conversions are based on the following:										

6000 scf of natural gas equals 1 boe; 1 tonne of LPG equals 11.6 boe; 1 tonne of ethane equals 4.4667 boe.									
PRODUCTION AND SHIPMENT REPORT									
QUARTER ENDED							NINE MONTHS ENDED		
			MARCH	JUNE	SEPT	DEC	MARCH	MARCH	MARCH
			2004	2004	2004	2004	2005	2005	2004
ALUMINIUM									
BHP Billiton attributable production and sales unless otherwise stated.									
('000 tonnes)									
ALUMINA									
Production									
Worsley, Australia			704	696	663	686	746	2,095	2,103
Paranam, Suriname			228	233	223	222	220	665	685
Alumar, Brazil			130	130	114	128	126	368	377
Total			1,062	1,059	1,000	1,036	1,092	3,128	3,165
Sales									
Worsley, Australia			652	732	667	681	734	2,082	2,089
Paranam, Suriname			233	214	239	221	210	670	704
Alumar, Brazil			144	111	129	131	118	378	392
Total			1,029	1,057	1,035	1,033	1,062	3,130	3,185
ALUMINIUM									
Production									
Hillside, South Africa			169	167	173	171	169	513	455
Bayside, South Africa			45	46	46	46	45	137	138
Alumar, Brazil			44	45	44	45	43	132	111
Valesul, Brazil			11	11	11	11	10	32	33
Mozal, Mozambique			64	64	65	65	65	195	186

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	Total		333	333	339	338	332	1,009	923
	Sales								
	Hillside, South Africa		176	171	155	189	153	497	455
	Bayside, South Africa		49	45	45	41	39	125	138
	Alumar, Brazil		39	55	43	44	43	130	102
	Valesul, Brazil		11	12	12	11	11	34	34
	Mozal, Mozambique		78	56	59	69	62	190	179
	Total		353	339	314	354	308	976	908
PRODUCTION AND SHIPMENT REPORT									
			QUARTER ENDED					NINE MONTHS ENDED	
			MARCH	JUNE	SEPT	DEC	MARCH	MARCH	MARCH
			2004	2004	2004	2004	2005	2005	2004
BASE METALS									
BHP Billiton attributable production and sales unless otherwise stated. Metals production is payable metal unless otherwise stated.									
<u>Escondida, Chile</u>									
	Material mined (100%)	('000 tonnes)	83,640	95,757	100,466	97,512	90,838	288,816	235,891
	Sulphide ore milled (100%)	('000 tonnes)	19,620	21,197	20,637	20,926	19,913	61,476	56,807
	Average copper grade	(%)	1.48%	1.61%	1.47%	1.47%	1.41%	1.45%	1.38%
	Production ex Mill (100%)	('000 tonnes)	239.6	284.2	256.8	265.1	241.1	763.0	644.9
	Production								
	Payable copper	('000 tonnes)	130.8	159.1	142.5	146.3	135.4	424.2	355.8
	Payable gold concentrate	(fine ounces)	27,942	26,044	25,370	24,475	25,987	75,832	77,791
	Copper cathode (SXEW)	('000 tonnes)	21.7	21.8	21.9	22.2	21.8	65.9	64.9

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	Payable silver concentrate	('000 ounces)	614	720	604	639	650	1,893	1,725
	Sales								
	Payable copper	('000 tonnes)	127.3	150.4	140.0	148.3	137.1	425.4	358.3
	Payable gold concentrate	(fine ounces)	28,545	24,874	24,732	25,462	27,882	78,076	80,864
	Copper cathode (SXEW)	('000 tonnes)	26.2	21.3	22.7	22.7	18.6	64.0	68.1
	Payable silver concentrate	('000 ounces)	612	683	582	690	712	1,984	1,820
	<u>Tintaya, Peru</u>								
	Material mined	('000 tonnes)	17,206	17,944	18,676	17,486	17,575	53,737	38,807
	Ore milled	('000 tonnes)	1,609	1,616	1,621	1,564	1,560	4,745	3,017
	Average copper grade	(%)	1.61%	1.45%	1.14%	1.64%	1.56%	1.44%	1.50%
	Production								
	Payable copper	('000 tonnes)	22.9	19.6	14.6	22.1	20.7	57.4	37.9
	Payable gold concentrate	(fine ounces)	4,009	5,101	4,762	6,772	6,165	17,699	6,667
	Copper cathode (SXEW)	('000 tonnes)	9.3	8.7	9.3	9.1	9.6	28.0	27.3
	Payable silver concentrate	('000 ounces)	239	200	134	186	181	500	409
	Sales								
	Payable copper	('000 tonnes)	23.1	20.6	5.7	25.9	23.3	54.9	33.7
	Payable gold concentrate	(fine ounces)	4,372	4,100	1,219	8,491	7,593	17,303	7,458
	Copper cathode (SXEW)	('000 tonnes)	8.2	8.4	10.4	8.1	9.2	27.7	25.8
	Payable silver concentrate	('000 ounces)	240	226	64	234	193	491	340
	<u>Cerro Colorado, Chile</u>								

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	Material mined	('000 tonnes)	16,199	16,697	17,554	16,378	16,856	50,788	56,386
	Ore milled	('000 tonnes)	3,700	4,330	4,232	4,362	3,865	12,459	12,451
	Average copper grade	(%)	0.92%	0.90%	0.87%	0.91%	1.00%	0.92%	0.97%
	Production								
	Copper cathode	('000 tonnes)	28.1	31.3	28.3	30.4	29.8	88.5	94.2
	Sales								
	Copper cathode	('000 tonnes)	27.8	35.5	28.9	28.2	32.5	89.6	91.9
	<u>Antamina, Peru</u>								
	Material mined (100%)	('000 tonnes)	28,588	36,035	33,177	33,201	30,808	97,186	87,236
	Ore milled (100%)	('000 tonnes)	6,954	8,205	8,069	8,027	7,072	23,168	20,245
	Average head grades								
	- Copper	(%)	1.26%	1.37%	1.26%	1.45%	1.41%	1.37%	1.20%
	- Zinc	(%)	1.48%	0.97%	1.02%	0.47%	1.16%	0.87%	1.79%
	Production								
	Payable copper	('000 tonnes)	24.6	29.9	29.9	33.4	29.9	93.2	62.0
	Payable zinc	(tonnes)	19,099	15,545	12,883	6,962	17,147	36,992	74,058
	Payable silver	('000 ounces)	588	662	692	503	830	2,025	1,517
	Payable molybdenum	(tonnes)	81	240	323	560	431	1,314	126
	Sales								
	Payable copper	('000 tonnes)	20.2	26.4	32.1	32.2	30.0	94.3	61.4
	Payable zinc	(tonnes)	14,219	19,931	13,617	4,185	18,293	36,095	67,928
	Payable silver	('000 ounces)	423	655	624	632	718	1,974	1,334
	Payable	(tonnes)	43	110	160	300	592	1,052	87

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	molybdenum								
<u>Cannington, Australia</u>									
	Material mined	('000 tonnes)	729	681	828	844	885	2,557	2,065
	Ore milled	('000 tonnes)	698	724	730	825	788	2,343	1,885
	Average head grades								
	- Silver	(g/t)	539	486	504	500	571	525	533
	- Lead	(%)	11.4%	10.8%	10.3%	10.0%	11.9%	10.7%	11.1%
	- Zinc	(%)	3.5%	3.4%	3.1%	3.0%	3.5%	3.2%	3.6%
	Production								
	Payable silver	('000 ounces)	10,485	9,471	10,339	11,025	12,383	33,747	27,949
	Payable lead	(tonnes)	70,838	64,472	64,910	71,509	80,899	217,318	185,413
	Payable zinc	(tonnes)	13,589	13,493	10,968	13,956	15,241	40,165	40,131
	Sales								
	Payable silver	('000 ounces)	8,569	12,583	9,266	9,006	13,514	31,786	26,050
	Payable lead	(tonnes)	56,259	84,315	62,774	57,286	88,237	208,297	169,659
	Payable zinc	(tonnes)	12,790	13,410	12,170	9,146	18,628	39,944	44,456
<u>Pinto Valley, USA</u>									
	Production								
	Copper cathode (SXEW)	('000 tonnes)	2.4	2.2	2.3	2.3	2.4	7.0	7.3
	Sales								
	Copper cathode (SXEW)	('000 tonnes)	2.3	2.3	1.5	1.8	2.8	6.1	7.2
PRODUCTION AND SHIPMENT REPORT									
			QUARTER ENDED					NINE MONTHS ENDED	
			MARCH	JUNE	SEPT	DEC	MARCH	MARCH	MARCH
			2004	2004	2004	2004	2005	2005	2004
CARBON STEEL MATERIALS									

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BHP Billiton attributable production and sales unless otherwise stated.									
('000 tonnes)									
IRON ORE (a)									
<u>Pilbara, Australia</u>									
	Production								
	Mt Newman Joint Venture		6,031	5,084	6,157	6,611	6,475		19,243 19,377
	Goldsworthy Joint Venture		1,348	1,386	1,038	1,037	1,017		3,092 4,458
	Area C Joint Venture		1,768	2,519	2,990	4,358	4,451		11,799 3,157
	Yandi Joint Venture		8,429	8,046	8,767	9,238	8,713		26,718 26,113
	Jimblebar		1,647	1,566	1,675	1,622	1,509		4,806 4,789
	Total (BHP Billiton share)		19,223	18,601	20,627	22,866	22,165		65,658 57,894
	Total production (100%)		22,326	21,608	23,971	26,615	25,810		76,396 67,266
	Shipments								
	Lump		5,402	5,064	5,530	6,084	5,784		17,398 15,469
	Fines		13,181	14,067	14,544	16,052	16,086		46,682 40,483
	Total (BHP Billiton share)		18,583	19,131	20,074	22,136	21,870		64,080 55,952
	Total shipments (100%)		21,862	22,507	23,617	26,042	25,729		75,389 65,827
(a) Iron ore production and shipments are reported on a wet tonnes basis.									
<u>Samarco, Brazil</u>									
	Production		1,862	1,936	1,918	2,050	1,823		5,791 5,789
	Shipments		1,918	1,994	1,976	2,142	1,768		5,886 5,817
METALLURGICAL COAL (a)									
<u>Queensland, Australia</u>									
	Production								
	<u>BMA</u>								

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	Blackwater		1,508	1,864	1,638	1,709	1,615		4,962	4,667
	Goonyella		1,019	935	1,112	1,254	1,355		3,721	2,842
	Peak Downs		881	1,223	1,198	1,164	842		3,204	2,889
	Saraji		703	806	809	812	752		2,373	2,105
	Norwich Park		556	682	700	680	664		2,044	1,662
	Gregory Joint Venture		596	775	774	565	731		2,070	2,084
	BMA total		5,263	6,285	6,231	6,184	5,959		18,374	16,249
	<u>BHP Mitsui Coal (b)</u>									
	Riverside		967	575	910	951	480		2,341	2,748
	South Walker Creek		844	1,078	838	871	725		2,434	2,580
	BHP Mitsui Coal total		1,811	1,653	1,748	1,822	1,205		4,775	5,328
	<u>Queensland total</u>		7,074	7,938	7,979	8,006	7,164		23,149	21,577
	Shipments									
	Coking coal		5,116	4,777	5,188	5,801	5,440		16,429	15,212
	Weak coking coal		1,585	1,569	1,665	1,722	1,609		4,996	4,851
	Thermal coal		803	756	743	527	632		1,902	2,591
	Total		7,504	7,102	7,596	8,050	7,681		23,327	22,654
	(a) Metallurgical coal production is reported on the basis of saleable product. Production figures include some thermal coal.									
	(b) Shown on 100% basis. BHP Billiton interest in saleable production is 80%.									
	<u>Illawarra, Australia</u>									
	Production		1,458	1,346	1,298	1,623	1,774		4,695	4,499
	Shipments									
	Coking coal		1,359	1,215	1,097	1,610	1,447		4,154	4,165
	Thermal coal		134	114	82	144	93		319	272
	Total		1,493	1,329	1,179	1,754	1,540		4,473	4,437
	MANGANESE ORES									
	<u>South Africa</u>									

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	Saleable production (a)		604	647	632	639	606		1,877	1,855
<u>Australia</u>										
	Saleable production (a)		660	690	747	722	691		2,160	1,761
MANGANESE ALLOYS										
<u>South Africa</u>										
	Saleable production (a)		116	131	121	136	137		394	331
<u>Australia</u>										
	Saleable production (a)		63	72	74	71	60		205	178
HOT BRIQUETTED IRON										
<u>Boodarie™ Iron, Australia</u>										
	Production (b)		399	294	-	-	-		-	1,422
	Shipments		436	318	-	-	-		-	1,441
(a) Shown on 100% basis. BHP Billiton interest in saleable production is 60%.										
(b) Production was suspended at Boodarie Iron following an incident in May 2004 and the plant was placed on care and maintenance in November 2004.										
PRODUCTION AND SHIPMENT REPORT										
			QUARTER ENDED					NINE MONTHS ENDED		
			MARCH	JUNE	SEPT	DEC	MARCH	MARCH	MARCH	
			2004	2004	2004	2004	2005	2005	2004	
DIAMONDS AND SPECIALTY PRODUCTS										

BHP Billiton attributable production and sales unless otherwise stated.									
DIAMONDS									
<u>Ekati™, Canada</u>									
	Ore Processed (100%)	('000 tonnes)	1,052	1,207	1,184	1,094	1,101	3,379	3,239
	Production	('000 carats)	1,015	1,211	986	872	802	2,660	4,271
PRODUCTION AND SHIPMENT REPORT									
			QUARTER ENDED				NINE MONTHS ENDED		
			MARCH	JUNE	SEPT	DEC	MARCH	MARCH	MARCH
			2004	2004	2004	2004	2005	2005	2004
ENERGY COAL									
BHP Billiton attributable production and sales unless otherwise stated.									
('000 tonnes)									
<u>Ingwe, South Africa</u>									
	Production		13,231	13,768	14,588	13,745	12,769	41,102	40,485
	Sales								
	Export		5,354	4,830	5,551	4,750	5,082	15,383	16,128
	Local utility		7,579	8,426	8,546	8,106	7,069	23,721	23,495
	Inland		330	361	383	308	353	1,044	994
	Total		13,263	13,617	14,480	13,164	12,504	40,148	40,617
<u>New Mexico, USA</u>									
	Production								
	Navajo Coal		1,709	1,714	2,083	1,765	2,008	5,856	5,502
	San Juan Coal		1,978	1,440	1,816	1,966	1,161	4,943	4,574
	Total		3,687	3,154	3,899	3,731	3,169	10,799	10,076
	Sales - local utility		3,213	3,353	3,897	3,739	3,447	11,083	10,253
<u>Hunter Valley, Australia</u>									

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	Production		2,318	2,590	2,595	2,189	2,258		7,042	6,128
	Sales									
	Export		1,729	1,734	1,440	1,201	1,866		4,507	3,542
	Inland		1,044	958	1,220	595	872		2,687	2,550
	Total		2,773	2,692	2,660	1,796	2,738		7,194	6,092
Cerrejon Coal, Colombia										
	Production		2,043	1,982	2,163	1,724	1,883		5,770	5,702
	Sales - export		1,828	2,283	2,166	1,954	1,927		6,047	5,793

PRODUCTION AND SHIPMENT REPORT

		QUARTER ENDED					NINE MONTHS ENDED	
		MARCH	JUNE	SEPT	DEC	MARCH	MARCH	MARCH
		2004	2004	2004	2004	2005	2005	2004

STAINLESS STEEL MATERIALS

BHP Billiton attributable production and sales unless otherwise stated.

('000 tonnes)

NICKEL

CMSA, Colombia

	Production		12.5	12.0	11.9	12.4	13.3		37.6	37.1
	Sales		11.2	12.8	10.6	13.3	13.4		37.3	35.4

Yabulu, Australia

	Production									
	Nickel		8.7	7.9	7.7	7.3	7.5		22.5	24.7
	Cobalt		0.5	0.5	0.5	0.4	0.5		1.4	1.4
	Sales									
	Nickel		8.0	7.9	7.7	7.8	7.7		23.2	24.2
	Cobalt		0.5	0.4	0.4	0.5	0.3		1.2	1.4

FERROCHROME

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<u>South Africa</u>										
	Saleable production (a)		266	264	265	271	240		776	762
(a) Shown on 100% basis. BHP Billiton interest in saleable production is 60%.										

BHP Billiton Limited ABN 49 004 028 077

BHP Billiton Plc Registration number 3196209

Registered in Australia
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The BHP Billiton Group is headquartered in Australia

SIGNATURES

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned, thereunto duly authorized.

BHP BILLITON Plc
 /s/ KAREN WOOD

Karen Wood
 Title: Company Secretary
 Date: 28 April 2005